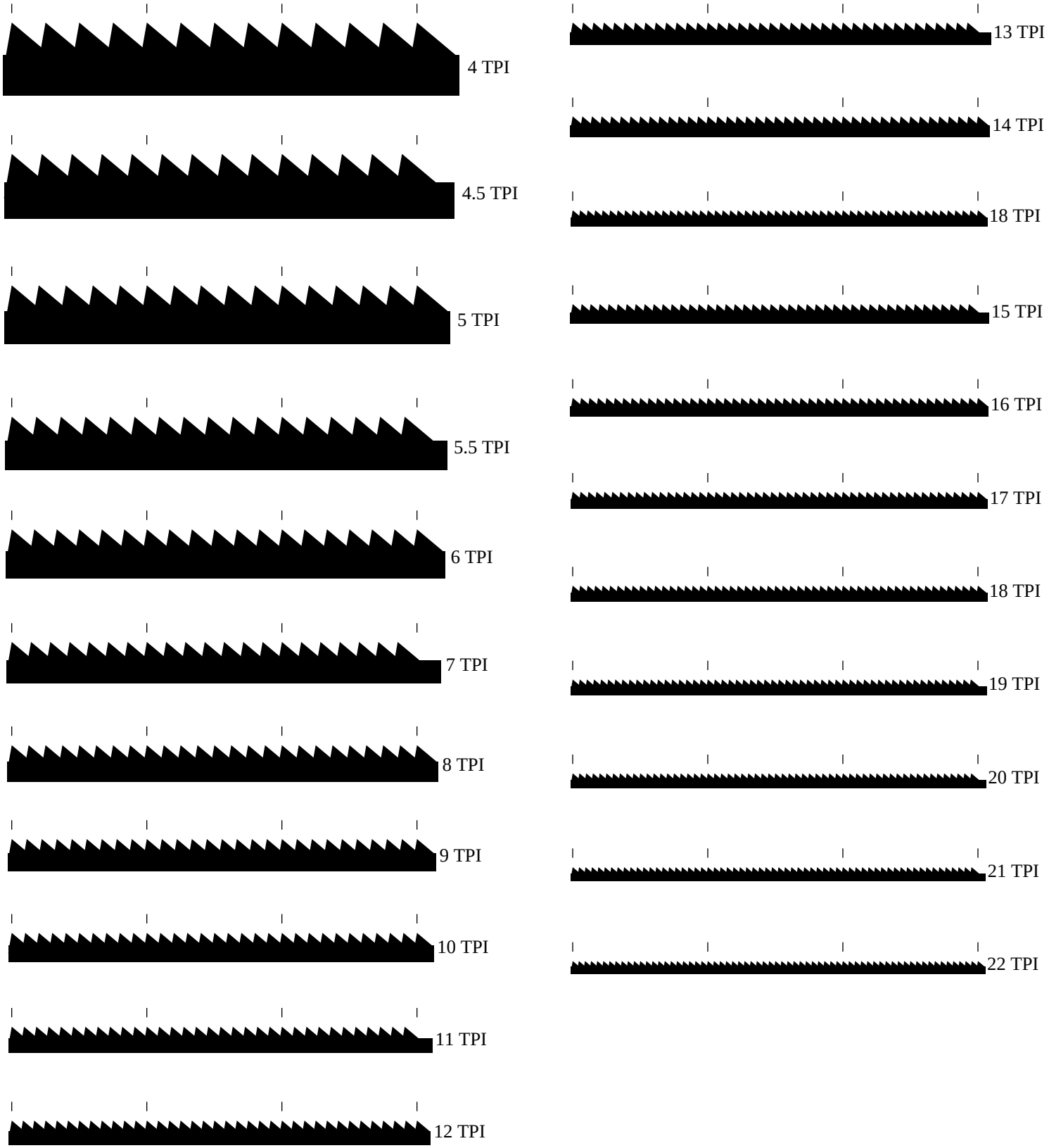

Handsaw Tooth Size Gauge - note that PPI value is one more than TPI
Rake angle: 10 degrees

Brian Ward http://www.galootototron.com/